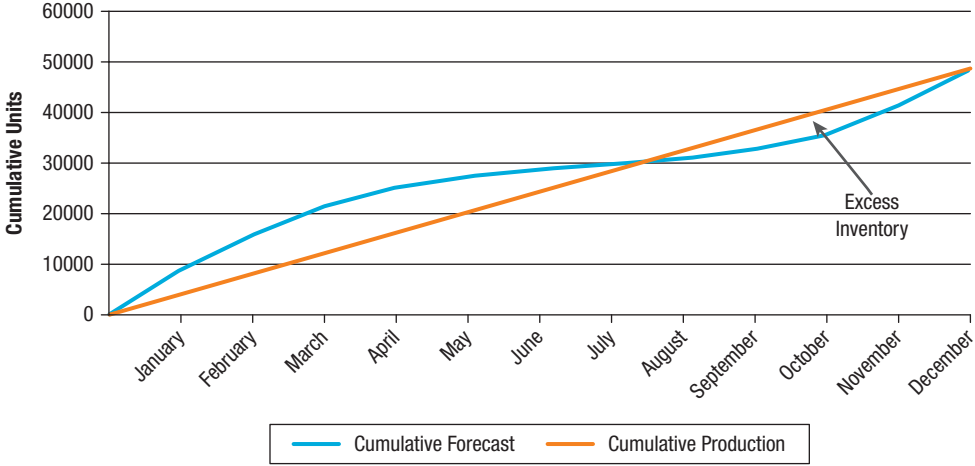FIGURE 17.5: Cumulative Graph of the Level Production Strategy for Skis